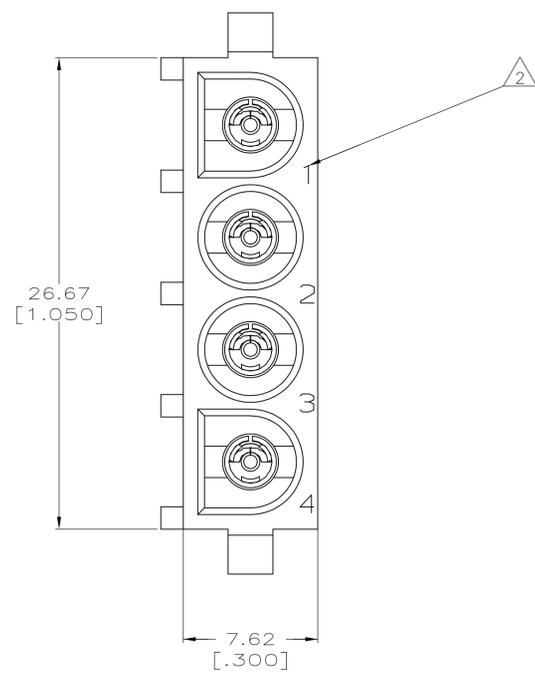
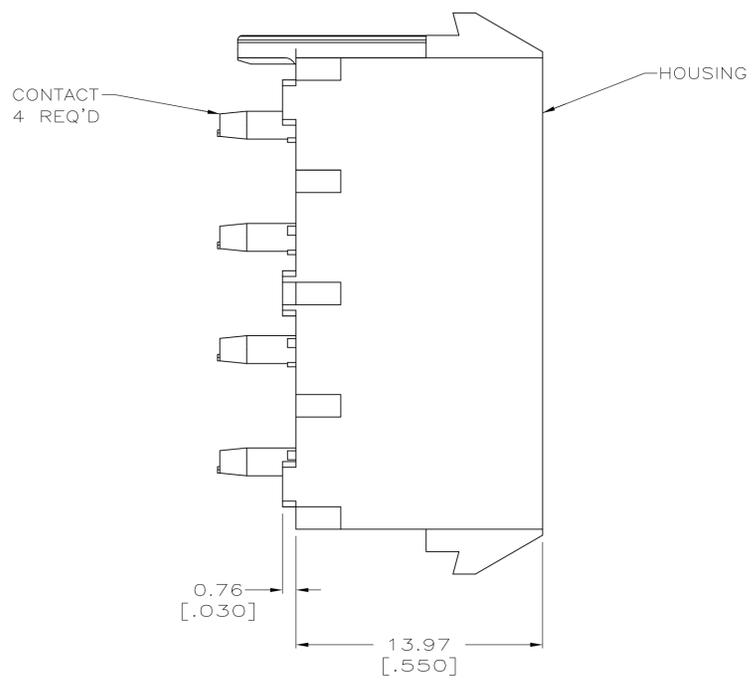
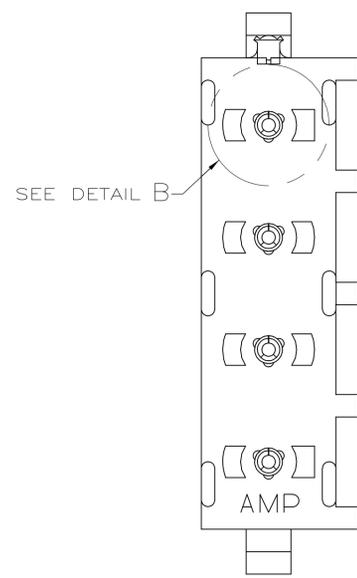
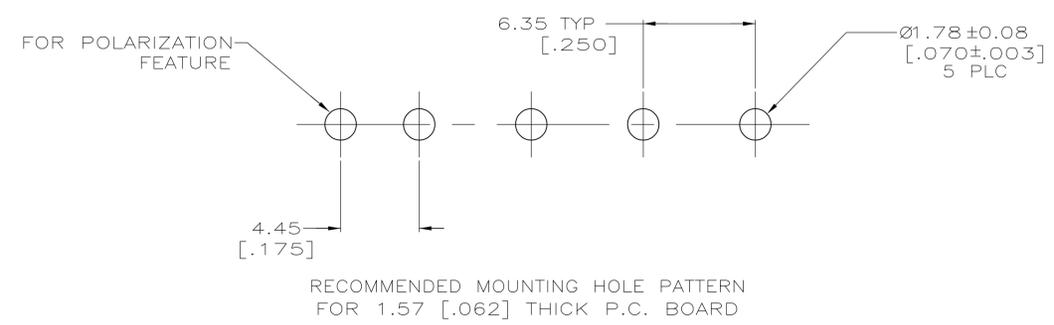
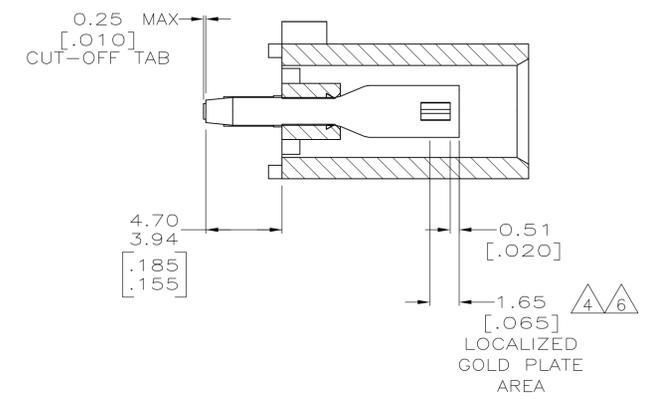
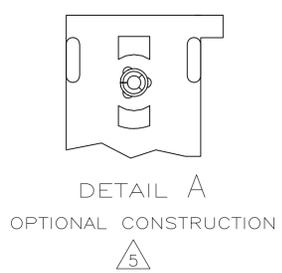
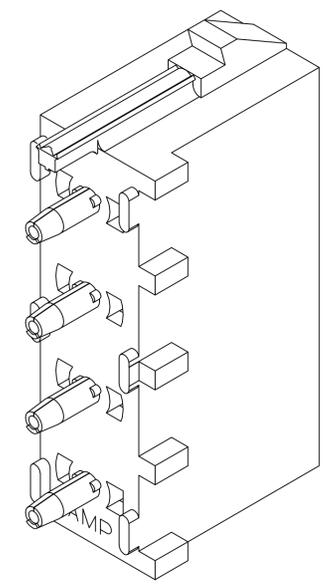


LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DNW	APVD		
B1		REVISED PER ECO-08-006598	14MAR08	HMR	DC		



- 1 PARTS COMPLY TO AMP SOLDERABILITY SPECIFICATION 109-11-3.
- 2 CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.
- 3 DIMENSIONS IN BRACKETS ARE IN INCHES.
- 4 CONTACT IS STAMPED FROM PRE-PLATED STOCK WHICH IS PLATED OVERALL WITH 0.00127 - 0.00178 [.000050 - .000070] NICKEL, THEN STRIPED WITH 0.00076 [.000030] GOLD IN CONTACT AREA INDICATED AND MATTE TIN LEAD ON SOLDER TAIL END.
- 5 DRAIN HOLES LOCATED AS SHOWN. OPTIONAL CONSTRUCTION- ALL DRAIN HOLES LOCATED 90° AS SHOWN IN DETAIL A.
- 6 CONTACT IS STAMPED FROM PRE-PLATED STOCK WHICH IS PLATED OVERALL WITH 0.00127 - 0.00178 [.000050 - .000070] NICKEL, THEN STRIPED WITH 0.00076 [.000030] GOLD IN CONTACT AREA INDICATED AND MATTE TIN ON SOLDER TAIL END.



PHOSPHOR BRONZE, GOLD 6	NYLON, UL94V-0, BLACK	794783-3
PHOSPHOR BRONZE, GOLD 4	NYLON, UL94V-0, BLACK	794783-2
PHOSPHOR BRONZE, PRE-TIN	NYLON, UL94V-0, BLACK	794783-1
CONTACT MATERIAL AND FINISH	HOUSING MATERIAL	PART NUMBER



THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN L. McEACHIN 19-JUN-2000	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK K. COBLE 19-JUN-2000	NAME SOCKET HEADER ASSEMBLY, POLARIZED, 4 CIRCUIT UNIVERSAL MATE-N-LOK™	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD K. COBLE 19-JUN-2000	PRODUCT SPEC	
0 PLC ± -		APPLICATION SPEC		
1 PLC ± -		SIZE		
2 PLC ± 0.13 [.005]		CAGE CODE		
3 PLC ± -		DRAWING NO		
4 PLC ± -		WEIGHT		
ANGLES ± ± 0°30'		A1 00779 C=794783		
MATERIAL SEE TABLE		FINISH SEE TABLE		
		CUSTOMER DRAWING		
		SCALE 5:1 SHEET 1 OF 1 REV B1		